

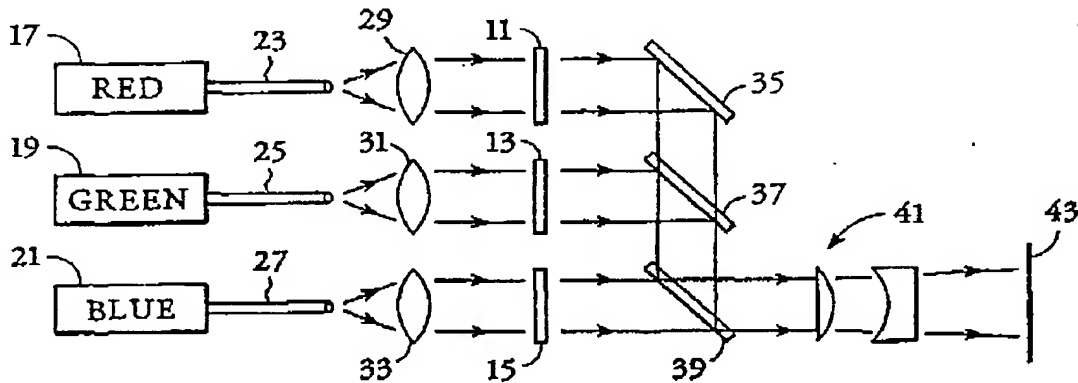
PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : G09G 3/22, 3/28		A1	(11) International Publication Number: WO 95/20811
			(43) International Publication Date: 3 August 1995 (03.08.95)
(21) International Application Number: PCT/US95/00581		(81) Designated States: JP, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(22) International Filing Date: 12 January 1995 (12.01.95)		Published With international search report.	
(30) Priority Data: 189,418 31 January 1994 (31.01.94) US			
(71) Applicant: SDL, INC. [US/US]; 80 Rose Orchard Way, San Jose, CA 95134 (US).			
(72) Inventors: WAARIS, Robert, G.; 958 Van Auken Circle, Palo Alto, CA 94303 (US). SCHRES, Donald, R.; 80 Rose Orchard Way, San Jose, CA 95134 (US). WELCH, David, F.; 1894 Oak Knoll Lane, Menlo Park, CA 94025 (US). LANG, Robert, J.; 7580 Olive Drive, Pleasanton, CA 94588 (US).			
(74) Agent: SCHNECK, Thomas; Schneck & McHugh, P.O. Box 2-F, San Jose, CA 95109-0005 (US).			

(54) Title: LASER ILLUMINATED DISPLAY SYSTEM



(57) Abstract

A display system in which lasers scanlessly illuminate the pixels of a spatially modulating display panel (11, 13, 15), such as a liquid crystal display or micromirror array. At least three sources at least one of which is a laser with each different wavelengths are used, such as laser diode-based sources (81, 83, 85) producing red, green and blue light. The laser may be pulsed rapidly in sequence to provide time multiplexed illumination of all of the display pixels or may be operated in continuous (cw) mode, using color filters on the display, phase plates (147) or microlens arrays to image light spots (148) of each color only on designated pixels. Two sets of laser sources (123), either orthogonally linearly polarized or at slight different wavelengths, can be used to create 3-D images. Each set may illuminate a different display panel, one for each eye, or the two sets may be time multiplexed using the same display panel (125). A viewer has polarizing or bandpass filters in front of each eye to separate the binocular images. Fiberoptic coupling (99) of the laser sources (81, 83, 85, 87) can be used to physically separate these sources and their power supply from the display panel (115).

ENSDOCU: <WO 9520811A1 J>

BEST AVAILABLE COPY

WO 95/20811

PCT/US95/00581

Description

Laser Illuminated Display System

5 Technical Field

The present invention relates to optical systems involving optical spatial modulators, such as liquid crystal or micromirror array display panels, and in particular relates to efficient illumination of such panels.

Background Art

Optical spatial modulators using liquid crystal material or deformable micromirrors have found application as flat panel displays in portable or notebook computers, and are being seriously explored for use in head-mounted display virtual-reality systems, in high-definition projection television systems and in digital motion picture theatre projection systems. Monochrome and color liquid crystal display panels are commercially available and improvements based on active matrix and other technologies are presently being developed. A survey of the present display technology and the development efforts is presented by Kenneth Warner in IEEE Spectrum, November 1993, on pages 18-26 in an article entitled "The flat panel's future". The basic illumination for such systems is from a fluorescent lamp passing light through a diffuser and linear polarizer onto the liquid crystal display panel. For color displays, the panel includes red, green and blue filters corresponding to display pixels. While the electrical-to-optical efficiency of a fluorescent lamp is generally high (over 50%), significant optical losses between the lamp and the display panel, including unused back or side directed light, polarization losses of at least 50% and the unused wavelengths of the broad spectrum fluorescent lamp lost at the color filters, the overall efficiency is very low. Further losses occur from illumination of the interpixel areas of the

WO 95/20811

PCT/US95/00581

-3-

shutters are activated row by row synchronized with the sequential illumination.

An object of the invention is to provide a display system with efficient illumination of the spatial modulator panel.

Disclosure of the Invention

The object is met by a display system which uses lasers to scanlessly illuminate the pixel elements in a spatially modulating display panel, such as a liquid crystal or micromirror array panel. At least three lasers are used, preferably laser-diode-based red, green and blue sources. For the green and blue sources, or any other sources with a wavelength less than about 600 nm, the sources may be frequency doubled laser diodes using optically nonlinear harmonic generators. Alternatively, upconversion fiber lasers could be used. More than three colors may be used for better color control.

Alternatively, at least one laser source used in conjunction with other illumination means can have at least some of the advantages listed from the use of three laser sources.

In some embodiments, the laser sources all illuminate the same pixel elements of the display panel but are sequentially pulsed to provide rapid time multiplexing of the display illumination. This allows a reduction in the number of display pixels by a factor of three in a color display. In other embodiments, the different color laser sources illuminate different sets of pixel elements, either by means of color filters on the display panel itself or by means of phase plates or microlens arrays that form light spots of each color only on designated pixels. Such phase plate or microlens optics can also be used to reduce optical losses by ensuring that interpixel areas of a display panel are not illuminated. In order to create three dimensional images, two sets of laser sources illuminate one or two display panels, the sources being either linearly polarized in orthogonal

WO 95/20811

PCT/US95/00581

-5-

Fig. 6 is a transparent perspective view of a light dispersing block for use in the laser illuminated display systems of the present invention.

5. Fig. 7 is a graph of intensity and filter transmissivity versus wavelength for two sets of laser illumination sources and viewer eyepiece filters for a three-dimensional display system of the present invention.

10 Fig. 8 is a schematic view of a third laser illuminated display system of the present invention.

Figs. 9a and 9b are respective schematic views of a fiber coupled multilaser light source and a time multiplex multilaser illuminated display system of the present invention.

15 Figs. 10a-c are schematic views of speckle reducing laser light sources for display systems of the present invention.

Fig. 11 is a schematic view of a fifth laser illuminated display system of the present invention.

20 Figs. 12a and 12b are graphs of light intensity versus time illustrating pulse modulation of three light sources for color balance.

25 Fig. 13 is a side view of a laser illuminated micromirror display panel in a system of the present invention.

Figs. 14a and 14b are schematic views of two laser illuminated display systems of the present invention for projecting multiple color sources onto different sets of display pixels.

30 Fig. 15a is a graph of laser source intensity versus wavelength for a set of high brightness illumination sources for the display systems of the present invention.

35 Fig. 15b is a schematic view of an optical system for combining two source beams into one higher brightness beam.

WO 95/20811

PCI/US95/00581

-7-

this example, the reflector 35 reflects the red light image that has been transmitted through display panel 11. The reflector 37 reflects the green light image that has been transmitted through display panel 13 and also transmits the red light image that was reflected by reflector 35. The reflector 39 reflects both the red and green light images received from reflectors 35 and 37 and transmits the blue light image that has been transmitted through display panel 15. Other arrangements for combining the separate images are also possible. The combined color image is then projected through well known lens projection optics 41 to a view screen 43. Other display system embodiments using three or more laser sources to illuminate a single spatial light modulator, rather than three or more distinct modulators 11, 13, and 15, are described below.

With reference to Figs. 2 and 3, the laser sources are typically diode lasers or laser diode arrays. In the case of wavelengths shorter than about 600 nm, the diode lasers that are presently available which can directly emit light of such wavelengths, namely II-VI compound semiconductor lasers, such as MgZnSSe diode lasers, are currently capable of producing less than about 100 mW of optical output. This is acceptable for some applications, such as head-mounted displays; but is insufficient for others, including flat-screen televisions or digital theater projection systems. It is expected that the power output for these and the, as yet experimental, III-V nitride compound semiconductor lasers will increase as the technology develops. However, at present, frequency doubled diode lasers are the laser source of choice for the green and blue wavelengths. Other blue and green sources may include frequency converted lasers that are based on difference frequency mixing (DFM) of diode laser outputs, and upconversion fiber lasers. Frequency doubling waveguides 47, difference frequency mixing (DFM) media, and other nonlinear optical devices capable of producing frequency converted lasers, are collectively

WO 95/20811

PCT/US95/00581

-9-

alignment on a grooved fiber tray 59 and mounted with the laser source's submount 49 on a heatsink 61. The optical fibers 57 are rearranged at the fiber outputs as a round fiber bundle, typically with a 400 μm diameter and less than 0.4 NA for a 7-fiber array. The overall electrical-to-optical efficiency from the electrical power input to the MOPA array 45 to the optical power output 63 from the end of the fiber bundle is about 15 percent or 30 lumens per watt, with the brightness of the fiber output 63 being on the order of 10^6 lumens/ $\text{sr}\cdot\text{cm}^2$.

Many alternatives to the MOPA frequency doubled array exist. The first is to resonantly frequency double a single MOPA. The concept of resonant cavity doubling is well described in Kozlovsky et al., Appl. Phys. Lett. 56, 2291 (1990). The 1 W MOPAs with collimating optics are now a standard commercial product. This light is injected into the resonant doubler. A feedback loop and a frequency tunable MOPA are used to lock the laser to the resonator frequency for maximum visible wavelength conversion efficiency. A second alternative is to couple a single mode index guided laser, such as the commercially available SDL 5420 laser, to a quasi-phase matched nonlinear optical waveguide. This type of waveguide frequency doubler is described in a paper by Van der Poel, 57, 2074, (1990) and Risk, Appl. Phys. Lett. 58, 19 (1991). An array of such devices could also be coupled to an array of quasi-phase matched nonlinear optical waveguides. The visible light output could then be at least partially collimated by a lens array or other optics to achieve uniform illumination of a light modulator array such as a liquid crystal display. The output from such a device would be linearly polarized. Each laser element in the array could be modulated at high speed greater than 1 MHz or all elements could be driven in parallel in either a pulsed or CW mode.

With reference to Fig. 4, the red laser source can be a ten-element phase-locked laser array with an optical power output of about 100 mW per element for a

WO 95/20811

PCI/US95/00581

-11-

conversion lasers, such as thullium (red, green and blue), erbium (green), praseodymium (red or blue) and holmium (green) doped ZBLAN fiber lasers. The light 101 emitted from the output end 100 of the fiber or fiber bundle 99 is incident upon a dichroic beamsplitter 103 that reflects the infrared light from laser source 87 and transmits the visible light from laser sources 81, 83 and 85. The reflected infrared light 105 is imaged by a lens 107 onto an infrared detector 109. The electrical output 110 of the detector 109 can be used to power the electronics of the display panel 115 if the infrared source 87 is operated to supply power to charge a battery, which then powers the display electronics circuit. The infrared source can also be modulated with the digitally encoded display data signal to trigger the electronics to turn pixels on and off. This would eliminate any electrical wires going into the display region. Since the laser sources 81, 83, 85 and 87 are fiber coupled to the display panel 115, they can be located remote from a head-mounted display. The visible light 111 transmitted through the dichroic beamsplitter 103 passes through an optional binary diffusing screen 113 and illuminates a display panel 115. Display panel 115 is a spatial light modulator, such as a liquid crystal or micromirror display, and the spatially modulated light 117 appears after either being transmitted through or being reflected off of the display panel 115. The laser sources 81, 83 and 85 may be pulsed in sequence at a rate of about 200 Hz or greater, with each source illuminating the entire panel 115. The panel electronics change the pixels of the display panel 115 after each laser pulse to create a rapid sequence of monocolored images that are perceived by humans as a full color image. Such sequential pulsing of each lasing color allows a display with three times fewer pixels to be used relative to lamp illuminated displays. Active matrix liquid crystal display panels, especially those using ferroelectric liquid crystal materials, have a sufficiently fast response time for such rapid config-

WO 95/20811

PCF/US95/00581

-13-

and sharp corners of a rectangular-shaped block 121 preserve the desired linear polarization of the laser sources 123 for more efficient use of the light by the illuminated liquid crystal display panel 125. That is, in a liquid crystal display 50% of unpolarized light will be lost. Therefore the linearly polarized laser beam aligned with the proper LC display polarization allows nearly 100% of the illumination light to be visible on the display screen.

Another use of the linearly polarized laser illumination is the creation of 3-D displays. Such displays can be made using two sets of linearly polarized laser sources, one set being laterally polarized red, green and blue sources and the other set being vertically polarized red, green and blue sources, so that each color has both laterally polarized and vertically polarized laser sources. These sources are used in conjunction with a polarization insensitive spatial light modulator, such as a micromirror matrix display panel, for example, the deformable silicon-based reflector arrays made by Texas Instruments. The image is viewed through a set of orthogonally linearly polarized glasses. The laser sources are pulsed sequentially at a rate of at least 360 Hz so that each color and polarization is refreshed at a cycle rate of at least 60 Hz, giving each pulse a one-sixth duty factor and at most 2.8 msec pulse length. A typical illumination sequence might be laterally polarized red, laterally polarized green, laterally polarized blue, vertically polarized red, vertically polarized green, vertically polarized blue, etc. or possibly laterally polarized red, vertically polarized red, laterally polarized green, vertically polarized green, laterally polarized blue, vertically polarized blue, etc. Other sequences are also possible. The spatial modulator is reconfigured for each pulse. Because, one eyepiece of the view glasses is laterally polarized and the other is vertically polarized, each eye receives only the light from a particular polarization, and because of the high

WO 95/20811

PCT/US95/00581

-15-

blocking transmission of the wavelengths of the first set of sources. The cameras recording the image data for use in controlling the spatial modulator configurations for each color also need to be equipped with light wavelength
5 filters with transmissivity bandpasses coinciding with Figs. 7b and 7d in order to render the viewed image as true to color as possible. Filters with the necessary characteristics can be made with colored glass or using interference techniques.

10 A third method of 3-D imaging is to use both wavelength filtering and linear polarization filtering. This may be required in cases where a particular laser source is not readily linearly polarized or if a particular wavelength laser or filter cannot be fabricated in a
15 cost effective manner.

With reference to Fig. 8, in another embodiment, a single spatial mode laser 143 emits light 144 which is collected and collimated by a lens 145. The light 144 then illuminates a first phase plate 147. The
20 phase plate 147 is constructed so that light transmitted therethrough interferes so as to form, after propagating a certain distance, a periodic two-dimensional array of light spots 148. A spatial modulator 149 having a periodicity matching the spacing of the light spots 148 is
25 positioned at the location of the array of light spots 148. Typically, spatial light modulators, such as liquid crystal arrays have large areas between the pixels 150 occupied by drive electronics where light is not transmitted. If a liquid crystal display panel is directly
30 illuminated with a collimated beam, that portion of the light that falls on interpixel areas is wasted. In this embodiment, all or most of the light is constructed by the phase plate 147 to fall as spots 148 on the pixel areas and thus the light spots 148 are fully transmitted
35 through the display elements 150. As an option, a second phase plate 151 is positioned to reshape the light that is transmitted through the liquid crystal array 149 into

WO 95/20811

PCT/US95/00581

-17-

the speckle in the overall image will be reduced as the multiple speckle patterns average out with each other.

In Fig. 10a, light 175 from a laser source is injected into a multimode optical fiber 176, which is tightly looped around a vibrating mechanical transducer 177, such as a piezoelectric crystal or a small loudspeaker-type magnetic transducer. The vibrating transducer 177 stresses the multimode fiber 176 so as to scramble the optical modes of the light 175 propagating in the fiber 176. This results in a smearing of the speckle pattern observed at the output 178 of the fiber. The vibration rate is preferably much faster than display frame rate. The speckle pattern changes faster than the human eye and visual cortex can respond, so the speckle is averaged out.

In Fig. 10b, light 181 from a single spatial mode laser 180 is coupled into an array of fibers 182, which forms a fiber bundle at the output 183. Each of the fibers 182 in the bundle will illuminate a display panel at a different position and will cause different speckle patterns in the image formed on a view screen. Averaging of the different speckle patterns will reduce the total speckle in the viewed image.

Also in Fig. 10b, if the fibers 182 in the bundle have different lengths, and the difference in the lengths of the fibers 182 is longer than the coherence length of the light 181 from the laser source 180, then even if the single light source 180 illuminates the inputs of the fibers 182 with a spatially coherent beam 181, the light at the output 183 of the fiber bundle will no longer be spatially coherent. Each fiber 182 in the bundle will emit light with a different speckle pattern and the overall speckle in the display image will be reduced through the averaging of the different speckle patterns.

With reference to Fig. 10c, a plurality of laser sources 185, each with a slightly different wavelength are coupled into a plurality of optical fibers 187 which

WO 95/20811

PCT/US95/00581

-19-

collimated in the most highly divergent transverse dimension by the lens 193, greatly reduces the numerical aperture requirements of the microlens array 195 and improves the collection efficiency of the microlenses. A second lens array 197, substantially matching the first lens array 195, is placed on the output side of the liquid crystal array 196 to recollimate the transmitted light. Multiple laser sources at different wavelengths can be combined readily in the collimated beam region 194 by use of dichroic mirrors so that only one display 196 is required if sequenced laser pulsing is used.

With reference to Figs. 12a and 12b, time multiplexing of each laser source makes it possible to adjust color balance in a color display image in either of two ways. In Fig. 12a, the peak power or intensity of each pulse of the red, green and blue sources can be changed to compensate for differences in brightness of the various sources and the sensitivity of the human eye to different wavelengths. Here, the pulse 201 of the red source is given the most power, the pulse 202 of the green source is given less power and the pulse 203 of the blue source is given the least power. These power levels can be adjusted as needed to create the desired color balance. Alternatively, in Fig. 12b, the pulse length t_1 , t_2 or t_3 , for each wavelength or color of light is adjusted to create color balance. Here, for example, the green pulse 205 is given a greater pulse length t_2 than the red or blue pulse 204 and 206. The overall combined repetition rate for all three colors remains at 60 Hz or greater to avoid flicker, but the duty factor is increased or decreased to give one or another color more or less relative duration for its pulses. Color balancing can also be achieved by active tuning of one or more laser wavelengths. This wavelength tuning can also be combined with the peak power or pulse width adjustment described in Fig. 12.

With reference to Fig. 13, an incoming collimated beam 210 of light from a plurality of laser sources

WO 95/20811

PCT/US95/00581

-21-

onto a phase plate 226. An array of light spots 227 is created by the phase plate 226, where the red and blue spots have the same periodicity but are spatially separated from each other. Each light spot 227 is modulated
5 by a single element of the liquid crystal array 228. A second phase plate 229 on the output side of the liquid crystal array 228 recollimates the light transmitted through the array 228 to form a color image.

In Fig. 14b, phase plates 226 and 229 are replaced by lens arrays 235 and 236. Light coming from
10 sources 231 and 232 is directed as collimated beams in different directions. Light incident on the lens array 235 at different angles are focused by the lens elements onto different pixels of the display panel 234. The
15 light transmitted by the display panel elements is recollimated as a color image by the lens array 236.

With reference to Figs. 15a and 15b, the output power from a laser-based light source can be increased by combining the light from many individual lasers. Typi-
20 cally, the many light sources will increase the total numerical aperture of the combined light source. Therefore, the brightness of the combined light source remains constant when more laser beams are added. However, by combining the light from laser sources of slightly dif-
25 ferent wavelengths, the intensity of the combined beam can be increased above the level of individual beams. In Fig. 15b, light of a first wavelength λ_1 , is combined with light of a second wavelength, λ_2 by means of a dichroic filter 246. The spectrum resulting from combining
30 four sources for each of the blue 241, green 243 and red 245 color sets is shown in Fig. 15a.

With reference to Fig. 16, the intensity profile 253 of a typical laser beam 251 is not optimally
matched to the size of a typical display screen. A laser
35 beam 251 typically has a Gaussian type intensity distribution 253 with a certain aspect ratio. The display, on the other hand, is rectangular and a uniform illumination is required. By overfilling the display with light from

WO 95/20811

PCT/US95/00581

-23-

Claims

1. A display system comprising
a spatial light modulator having a plurality of
5 pixels,
at least three laser sources of different
wavelengths, each source positioned for scanless illumination at a given time of pixels of said spatial light
modulator that correspond at that time to the wavelength
10 of that source, and
means disposed between said laser sources and
said spatial light modulator for dispersing light from
said sources uniformly onto said illuminated pixels.
- 15
2. The display system of claim 1 wherein each pixel of
said spatial light modulator corresponds sequentially to
each of said wavelengths and said laser sources are
20 pulsed in sequence for time multiplexed scanless illumination by each successive source of all of said pixels of
said spatial light modulator.
- 25
3. The display system of claim 1 wherein each pixel of
said spatial light modulator is dedicated to a particular
wavelength and said laser sources are operated in a continuous mode, each laser source illuminating only a designated subset of pixels of said spatial light modulator
30 consisting of all pixels dedicated to the particular
wavelength emitted from that laser source.
- 35

WO 95/20811

PCT/US95/00581

-25-

9. The display system of claim 1 wherein said laser sources comprise laser diodes.

5 10. The display system of claim 1 wherein at least two of said laser sources are wavelength tunable.

10 11. The display system of claim 1 wherein each laser source has an adjustable pulse duty factor.

15 12. The display system of claim 1 wherein there are two sets of at least three laser sources each, said two sets of sources having different sets of light emission wavelengths.

20 13. The display system of claim 1 wherein said spatial light modulator is a liquid crystal display panel.

25 14. The display system of claim 1 wherein said spatial light modulator is an array of deflectable micromirrors on a monolithic substrate.

30 15. The display system of claim 1 wherein each laser source comprises a plurality of laser emitters, said laser emitters emitting light which are incoherent with respect to each other, and means for combining light emitted from said laser emitters into a single beam illuminating said spatial light modulator.

35

WO 95/20811

PCT/US95/00581

2/9

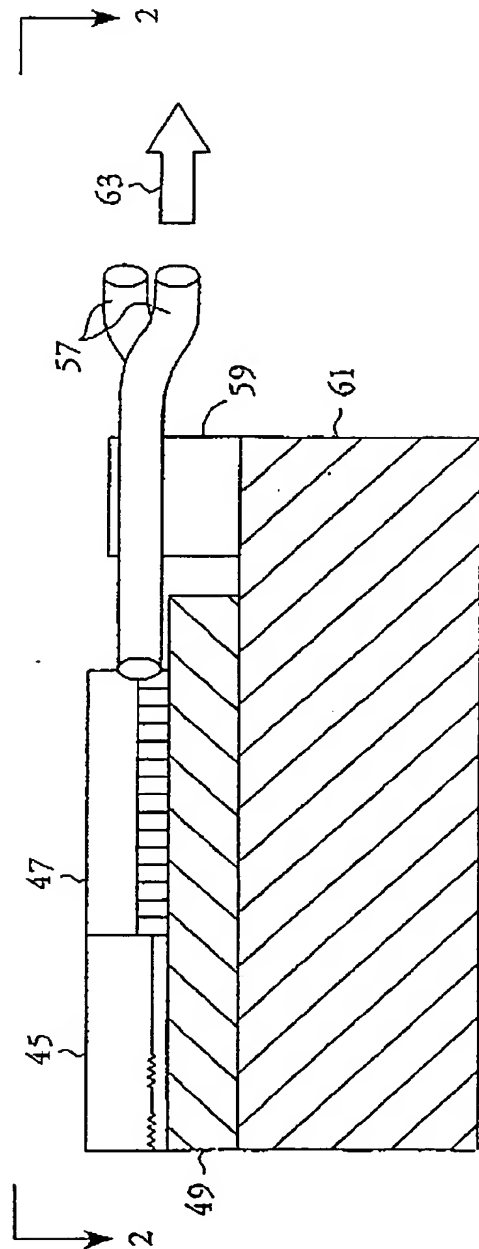


FIG. 3

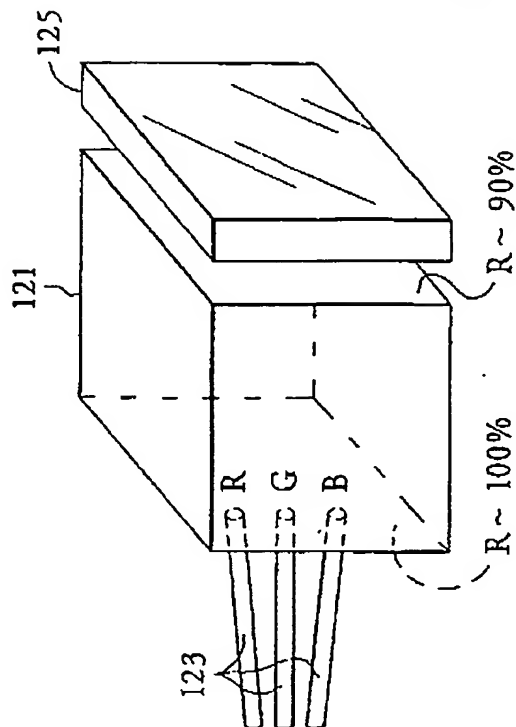


FIG. 6

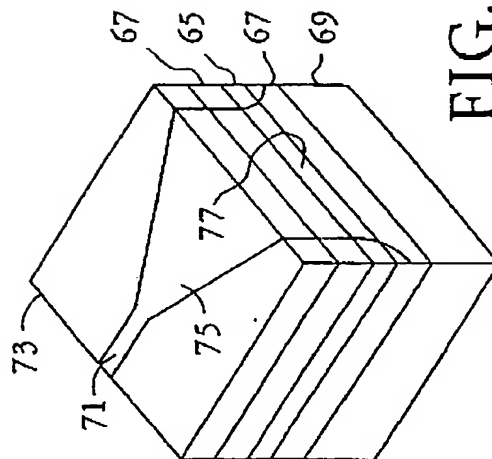


FIG. 4

WO 95/20811

PCT/US95/00581

4/9

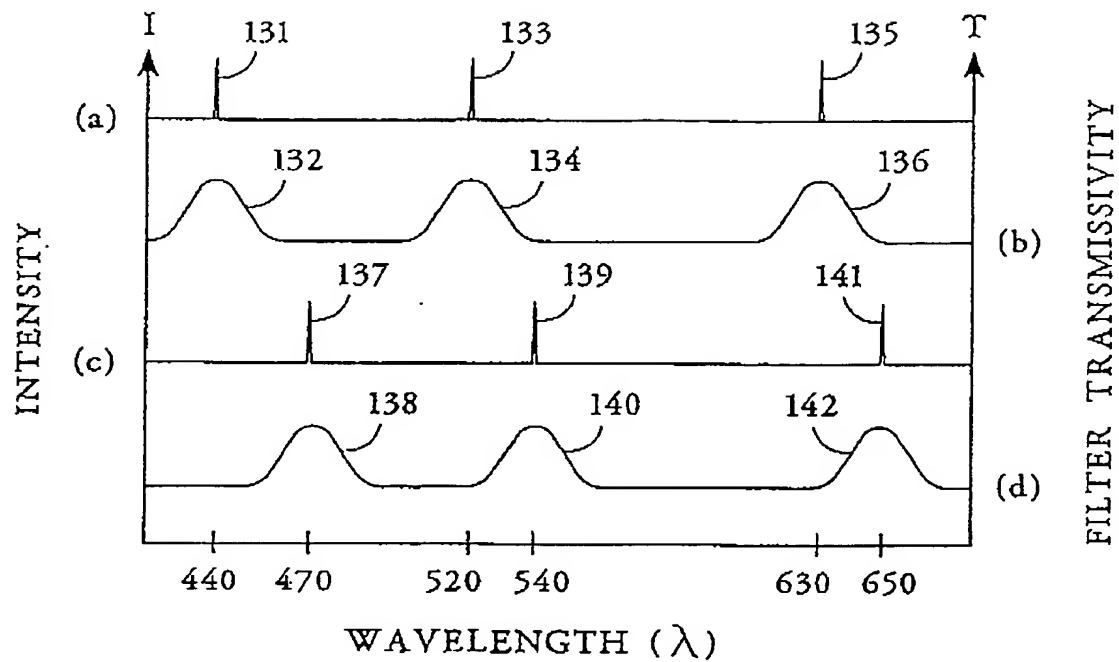


FIG. 7

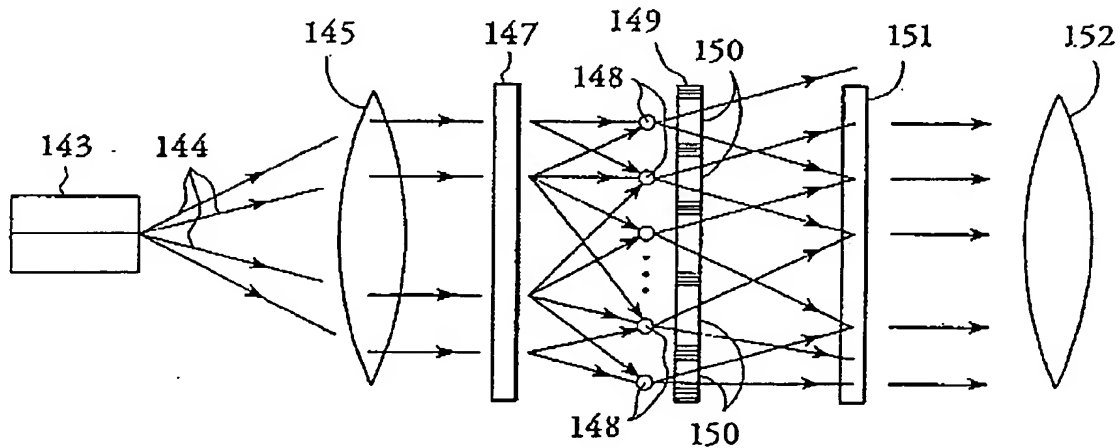


FIG. 8

WO 95/20811

PCT/US95/00581

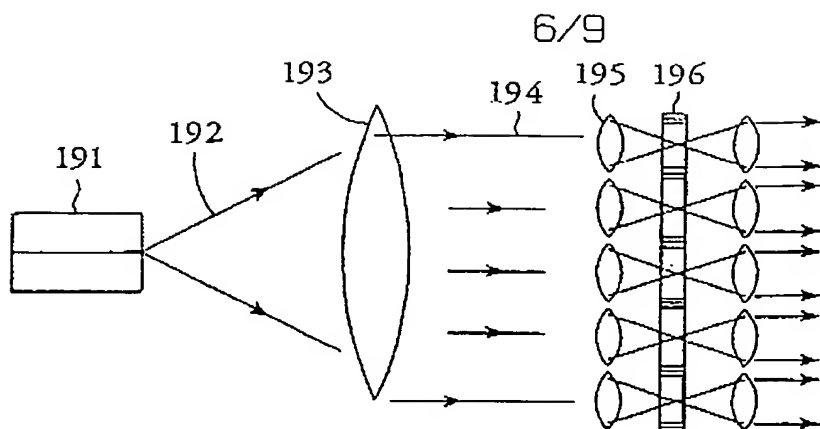


FIG. 11

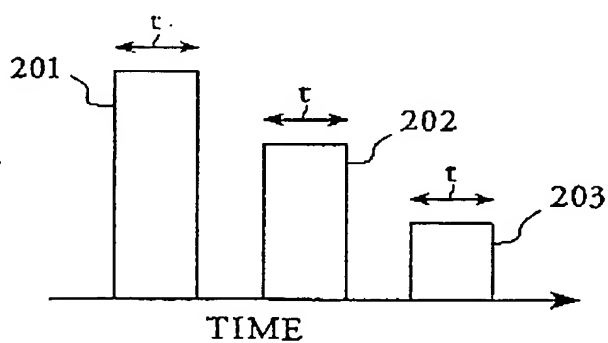


FIG. 12A

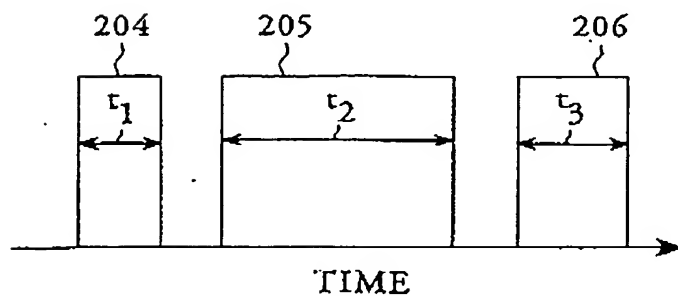


FIG. 12B

WO 95/20811

PCT/US95/00581

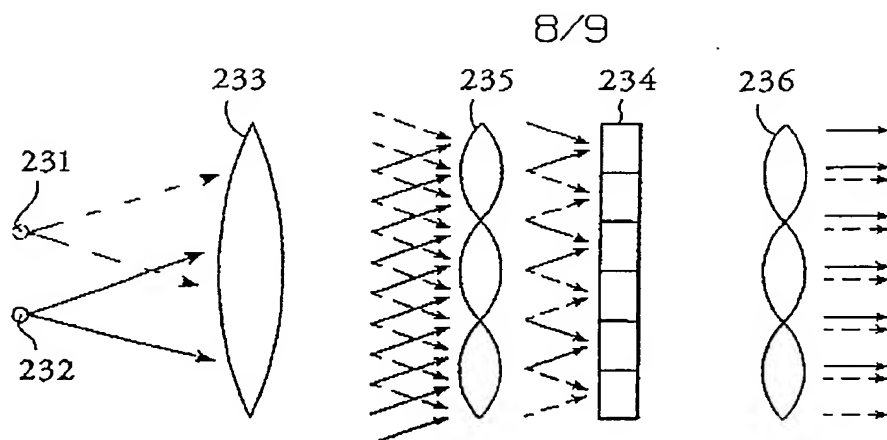


FIG. 14B

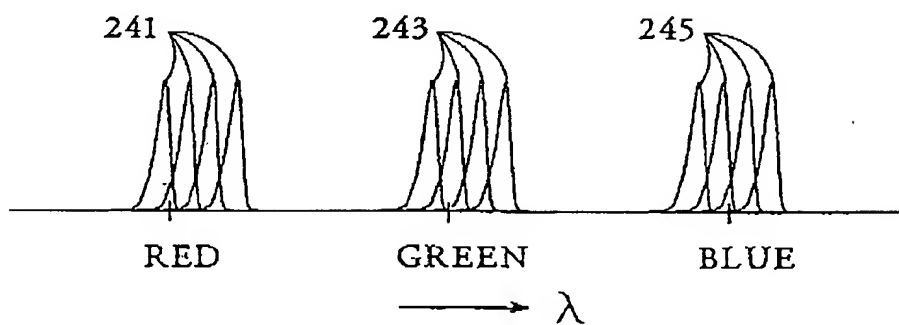


FIG. 15A

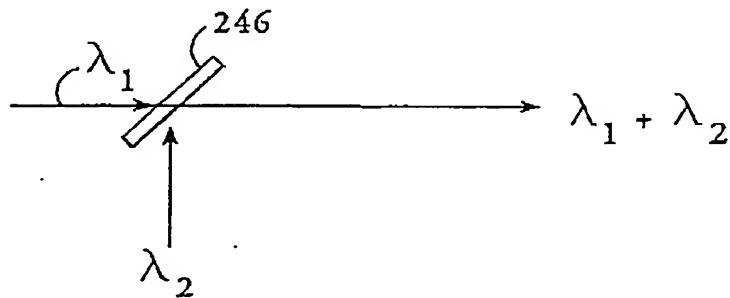


FIG. 15B

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US95/00581

A. CLASSIFICATION OF SUBJECT MATTER

IPC(S) : G09G 3/22, 3/28

US CL : 345/32, 87

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 345/32, 87; 349/758, 761

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US, A, 4,978,202 (YANG) 18 December Col. 2, lines 23-54, Col. 4, lines 3-6, and Fig. 1.	1-15
Y	US, A, 4,978,952 (IRWIN) 18 December 1990 Col. 4, lines 20-49, Col. 5, lines 9-14, Col. 8, lines 6-10, Col. 12, lines 41-46, and Fig. 2.	1-15

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:	* T	later document published after the international filing date or priority date and not in conflict with the application has cited to understand the principle or theory underlying the invention
* A		document defining the general state of the art which is not considered to be part of particular relevance
* B		earlier document published on or after the international filing date
* L		document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
* O		document referring to an oral disclosure, use, exhibition or other means
* P		document published prior to the international filing date but later than the priority date claimed
	* X	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
	* Y	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
	* Z	document member of the same patent family

Date of the actual completion of the international search

21 MARCH 1995

Date of mailing of the international search report

03 MAY 1995

Name and mailing address of the ISA/US
Commissioner of Patents and Trademarks
Box PCT
Washington, D.C. 20231

Facsimile No. (703) 305-3230

Authorized officer

Tommy Chin

Telephone No. (703) 305-4700

Form PCT/ISA/210 (second sheet)(July 1992)*

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☐ FADED TEXT OR DRAWING
- ☐ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.